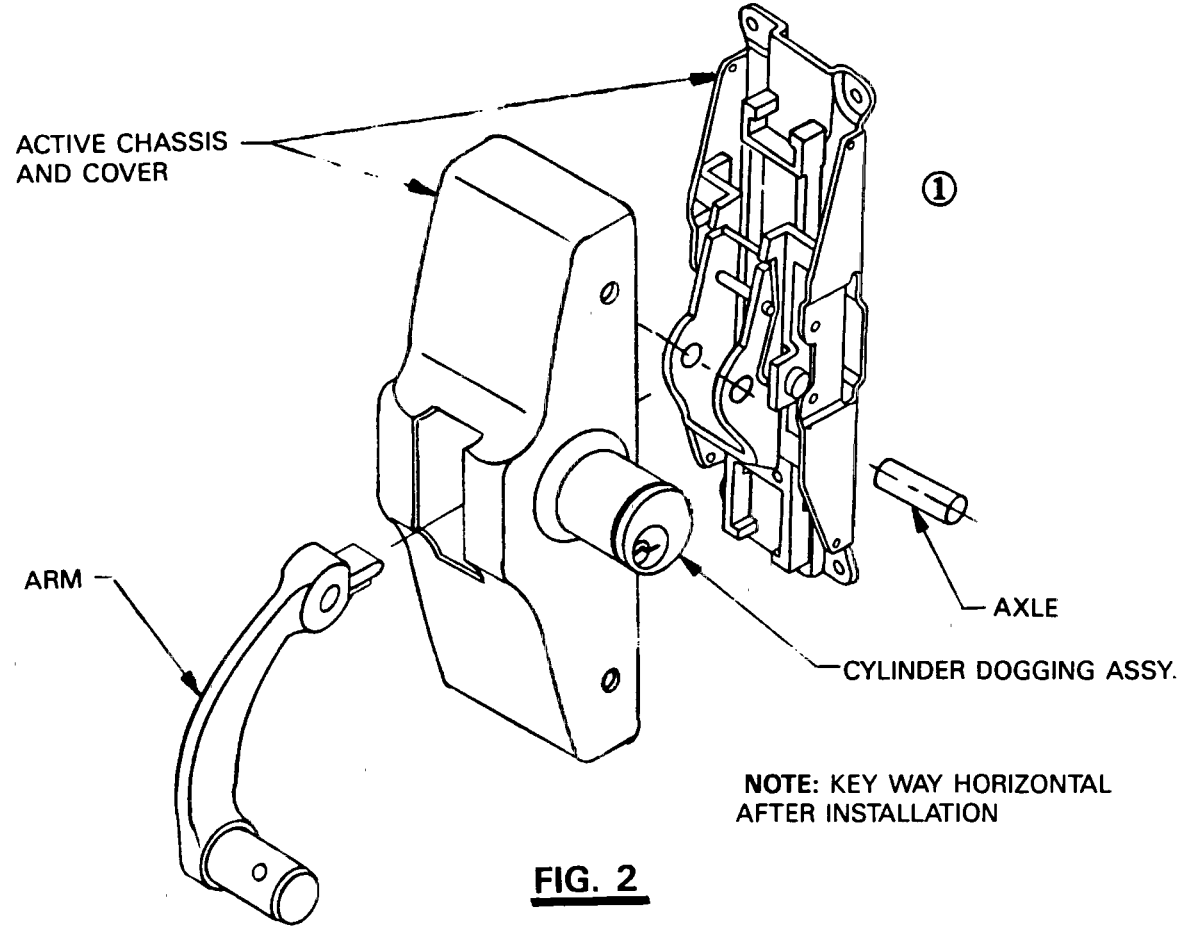


INSTALLATION INSTRUCTIONS

XX -- Cyl. Dogging

1. If cylinder has been factory installed, proceed to Step 3. Assemble cylinder collar, cylinder spacer, and cylinder to active case cover using cylinder anchor screws provided with cylinder. (See Fig. 1)
2. Cut cylinder tailpiece to extend $\frac{3}{8}$ " inside cover.
3. For LHR Devices, install cover to chassis as follows. (See Fig. 2)
 - A. Turn dogging cam in chassis to stop in undogged position. (CCW for RHR & CW for LHR). Slot will be perpendicular to door surface.
 - B. Install cover/cylinder dogging assy. over arm and chassis per standard procedure.
4. Check for correct dogging function.
5. For LHR devices, reverse rotation and proceed as in Step 3.



NOTE: KEY WAY HORIZONTAL AFTER INSTALLATION

FIG. 2

DOGGING CAM (SLOT PERPENDICULAR TO DOOR SURFACE)

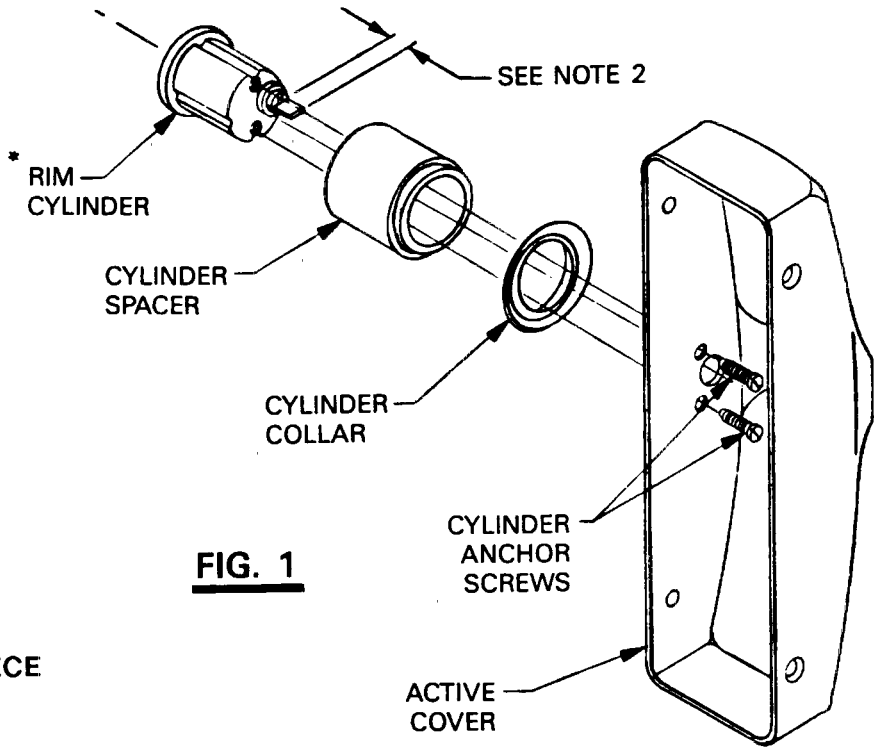


FIG. 1

* NOTE: RIM CYLINDER MUST HAVE VERTICAL TAILPIECE

LHR SHOWN
RHR OPPOSITE