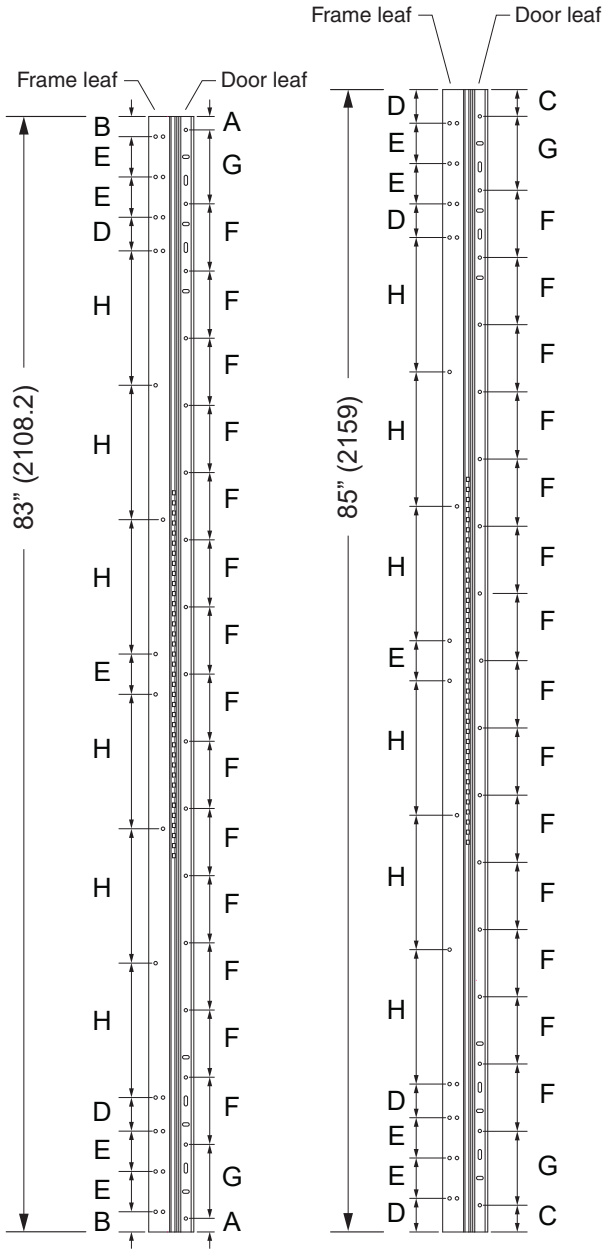

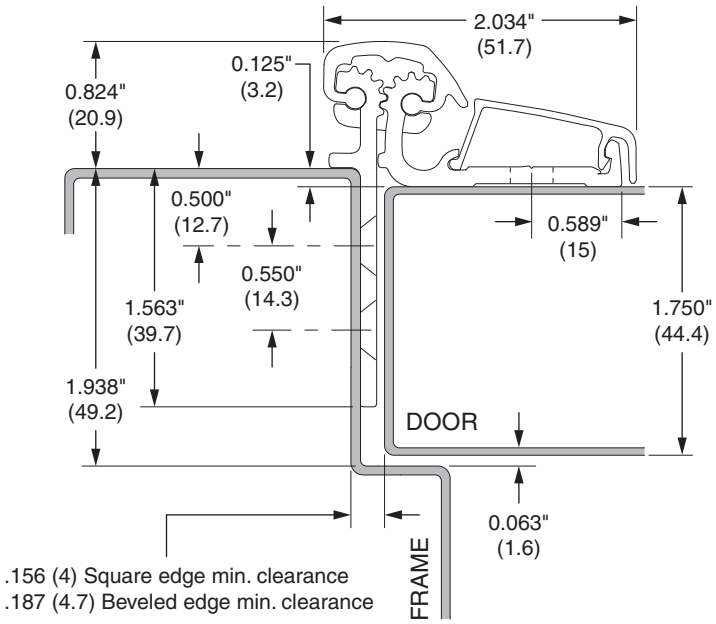

Total Door Undersizing

Single Square Edge Door - 11/32"
Single Bevel Edge Door - 5/16"
Pair of Doors, each leaf, Square Edge Door - 9/32"
Pair of Doors, each leaf, Bevel Edge Door - 5/16"

See installation instructions for reinforcement requirements.

Hole Preparation

Metal Frame:
#12-24 x 3/4" self-drilling tapping screws
#16 pilot drill is recommended for all holes

Wood Frame:
1/8" pilot drill

Vertical distance between holes

	A	B	C	D	E	F	G	H
Inch	1.00"	1.50"	2.00"	2.50"	3.00"	5.00"	5.50"	10.0"
mm	25.4	38.1	50.8	63.5	76.2	127	139.7	254

IVES

053XY 83" & 85" HALF SURFACE
NARROW FRAME AND DOOR STILE
CONTINUOUS HINGE TEMPLATE

ALLEGION

NOTE: DIMENSIONS IN ( ) ARE IN MILLIMETERS

TEMPLATE NUMBER: 829731(C)

Date: 1-23-18