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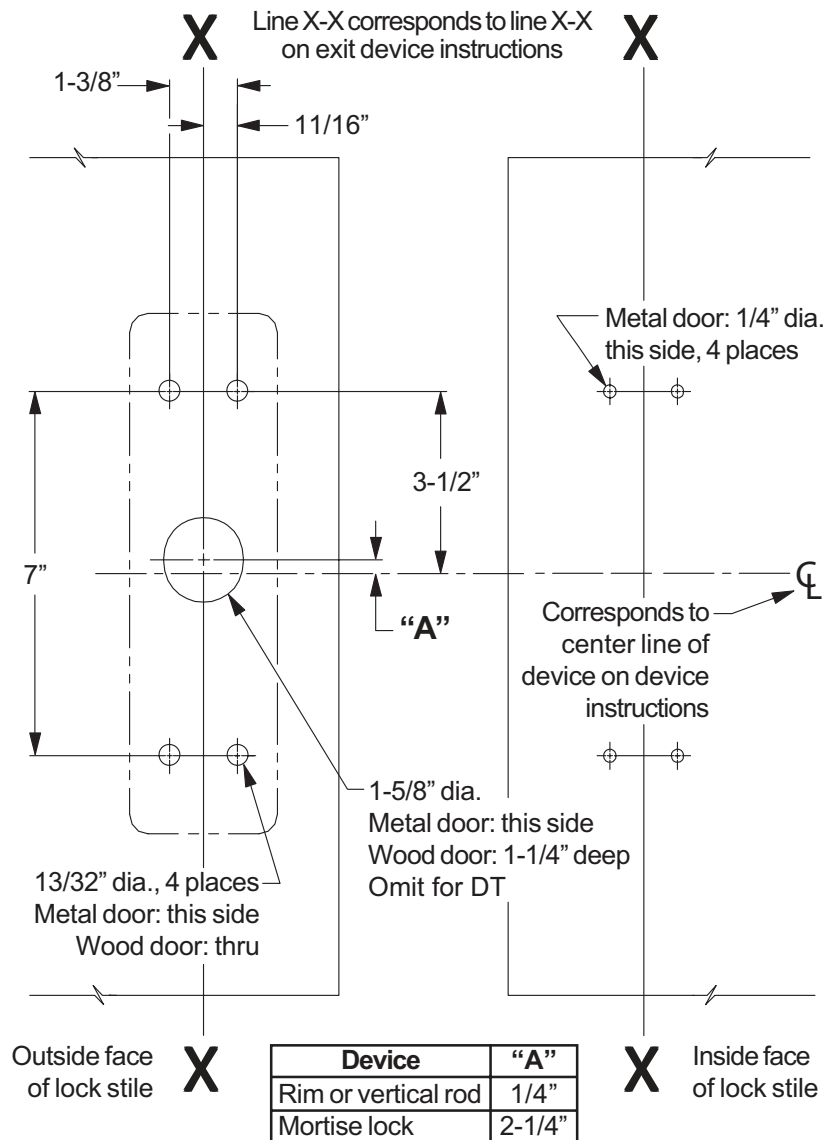
994/996L-DT/L-NL

VON DUPRIN®

Rigid Trim

Installation Instructions

1. Prepare door for exit device. See exit device instructions for line X-X, exit device center line, and exit device side door cutouts.
2. Prepare door for trim:
 - a. Transfer line X-X from exit device side of door to trim side. Use extra care if door is beveled. Be sure line X-X is parallel to edge of door.
 - b. Locate and prepare all holes as shown.
3. If necessary, change trim handing.
4. **For RIGID function trim with rim or vertical rod device:**
 - a. Install rim cylinder (Figure 2).
 - b. Cut cylinder tailpiece to extend 7/16" to 9/16" out of exit device side of door.
 - c. Install tailpiece guide in exit device cam.
5. **For RIGID function trim with mortise lock device:** Install mortise lock.
6. Install exit device and trim. Use 1-3/8" screws for 1-3/4" door, 1-7/8" screws for 2" and 2-1/4" door (cut down screws for 2" door if necessary).
7. **For RIGID function trim with mortise lock device:** Install mortise cylinder (Figure 2).



LHR shown, RHR opposite

NOTE

Lever cannot be broken down in this application without breaking the shear pin.

TO CHANGE HANDING

1. Remove retaining ring using retaining ring pliers (Figure 1).
2. Remove shim(s) and locking cam.
3. Loosen but **do not remove** shear pin set screw using 3/32" hex wrench.
4. Remove shear pin.
5. Rotate lever to LHR or RHR position.
6. Reinstall shear pin and tighten set screw.
7. Reinstall locking cam and shim(s).
8. Reinstall retaining ring.

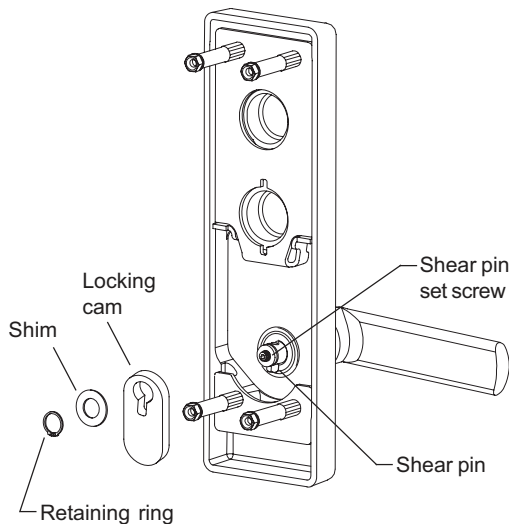


Figure 1

TO REPLACE SHEAR PIN

1. Remove retaining ring using retaining ring pliers (Figure 1).
2. Remove shim(s) and locking cam.
3. Remove shear pin set screw using 3/32" hex wrench.
4. Remove broken shear pin.
5. Install new shear pin.
6. Reinstall and tighten set screw.
7. Reinstall locking cam and shim(s).
8. Reinstall retaining ring.

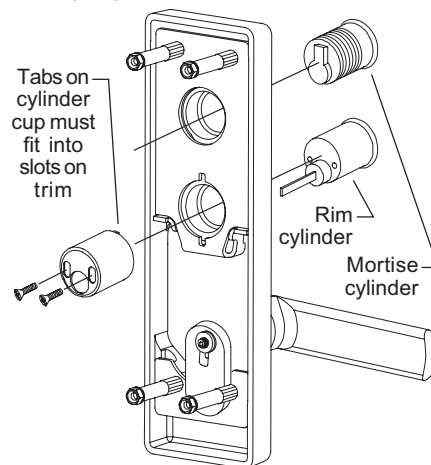


Figure 2

Customer Service

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