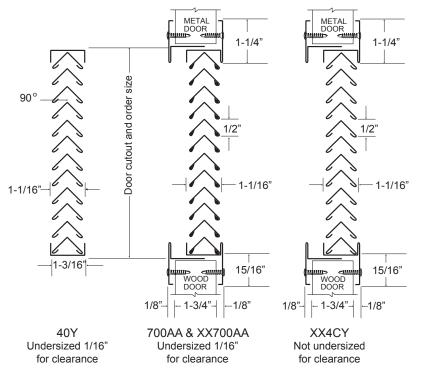
# 700AA, 40Y, XX4CY & XX700AA Series Louvers

700AA - Aluminum No Vision Door and Partition Louver for 1 3/8"- 2 1/4 Thick Doors 40Y - No Vision Door and Partition Louver for 1 3/8". 1 3/4" up to 2 1/4" Thick Doors XX4CY - Thru-Bolt No Vision Door Louver for 1 3/4" Thick Doors

XX700AA - Thru-Bolt Aluminum No Vision Door and Partition Louver for 1 3/4" Thick Doors



# Installation Instructions



#### Installation Instructions for Louvers with frame

#### (XX4CY, 700AA, XX700AA)

- 1. Cut out door in accordance with door manufacturer's procedure.
- 2. Position outer frame with louver core, in-door cut-out, and insert and start all screws before fully tightening.
- 3. Tighten screws using a crisscross pattern. Use caution when using power screw-driving equipment to avoid stripping the material.
- 4. Position inner frame (700AA only), and secure to door using the same procedure.

## Installation Instructions for Louver Cores

### (40Y)

- 1. Cut out door in accordance with door manufacturer's procedure.
- 2. Install molding or glass stop type material (by others) on one side of where louver is to be mounted.
- 3. Position louver core, and install molding or glass stop type material (by others) on other side to hold louver securely in place.
- Field Painting: For best results, scuff finish with a scotch-brite pad prior to painting.

