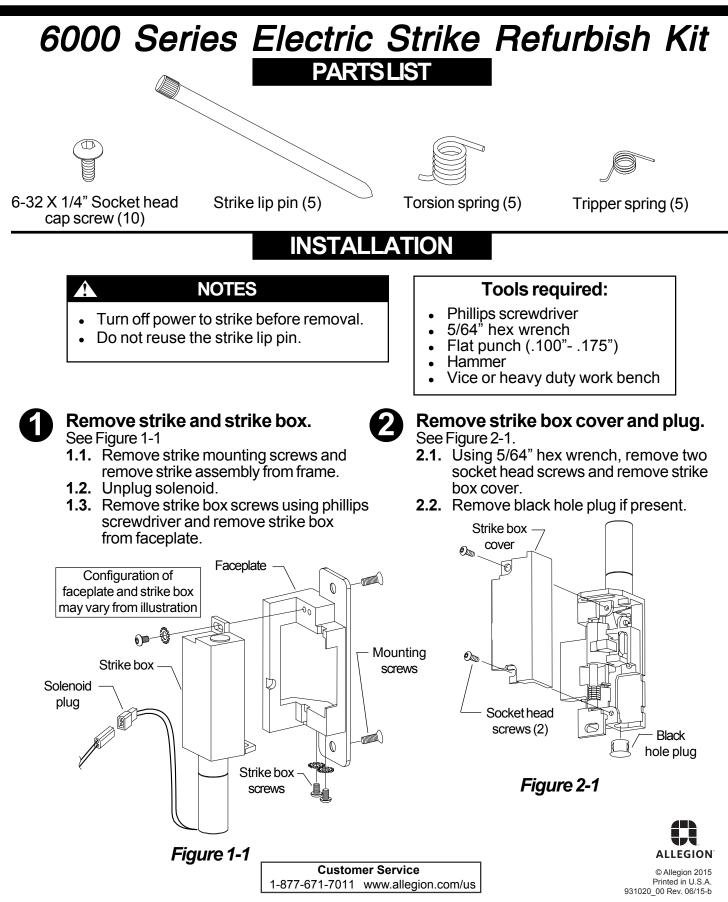
VON DUPRIN Installation Instructions

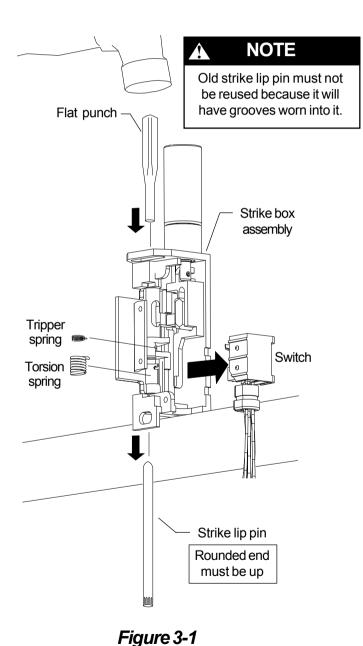




Remove strike lip pin, spring(s), and switch (if present).

See Figure 3-1.

- **3.1.** Šlide switch off box (if present).
- **3.2.** Observe the strike lip pin currently in strike box and find rounded end.
- **3.3.** Place strike box on vice or heavy duty work bench as shown with rounded end of pin up.
- **3.4.** Using a flat punch (.100" to .175" diameter) hammer pin out of strike box.
- **3.5.** Remove torsion spring and tripper spring (if present).



Install new torsion spring and new pin.

See Figure 4-1.

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- **4.1.** Flip strike box over and align strike lip.
- **4.2**. Align new spring in strike lip groove as shown.
- **4.3**. Slide new strike lip pin into strike box in same direction of old pin with rounded end down.

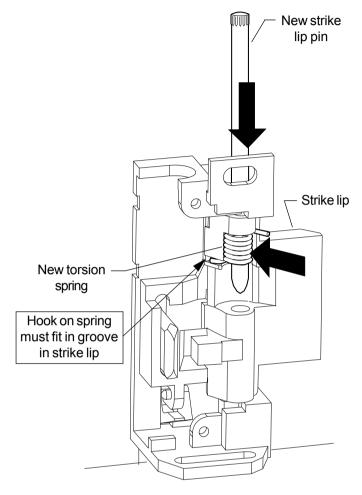


Figure 4-1

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Install tripper spring (for DS strikes only).

See Figure 5-1.

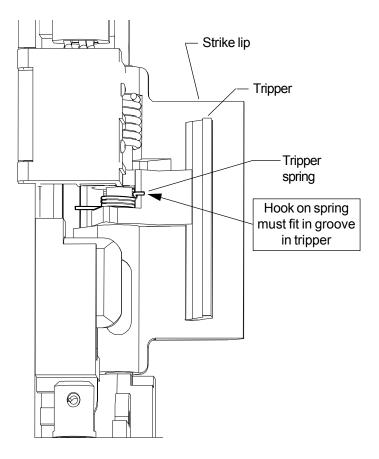
- **5.1.** Align hooked end of new spring in tripper groove as shown.
- **5.2.** Slide new strike lip pin through strike lip and tripper.



Secure new pin.

See Figure 6-1.

- **6.1.** Using flat punch and hammer, drive pin until flush with strike box surface.
- 6.2. Verify pin is secure by pressing flat punch against rounded end of pin by hand. If pin moves, remove and repeat steps 4-6 installing pin from opposite end of box.



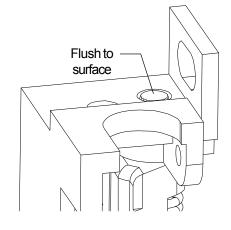


Figure 6-1

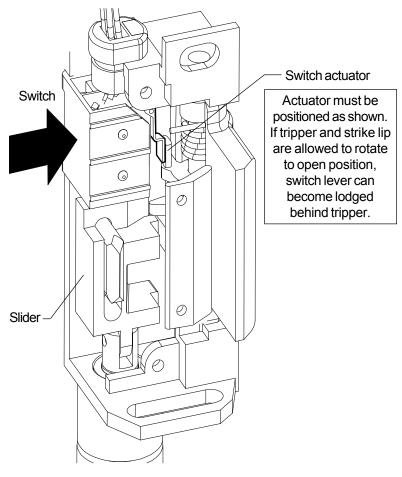
Figure 5-1



Reinstall switch (if present).

See Figure 7-1.

- **7.1.** Rotate strike lip and tripper to closed position as shown (slider may need to slide down temporarily).
- **7.2**. Slide switch back onto box.
- **7.3.** Verify switch actuator is in correct position and keep strike lip in closed position .







Reassemble strike.

See Figure 8-1.

- **8.1.** Place strike box cover onto box (ensure spring tip is inside box cover).
- **8.2.** Secure strike box cover with two socket head screws using 5/64" hex wrench.
- 8.3. Replace black hole plug if present. Rotate strike lip by hand and verify that it opens and returns fully without binding (Fail secure strikes must be energized).
- 8.4. Reinstall box into faceplate.
- 8.5. Plug in solenoid.
- 8.6. Reinstall strike into door frame and secure with mounting screws. Refer to strike installation instructions if necessary during reinstallation.

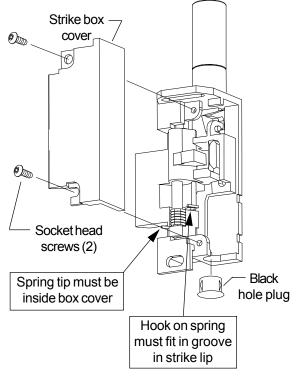


Figure 8-1