

HH9954

VON DUPRIN

941365-00

Removable Hurricane Mullion

Installation Instructions

1. Adjust ball plunger for top and bottom fitting. Adjust ball plunger out until ball is compressed Lock-tite when when fitting is engaged with mullion. Once adjusted adjusted properly, lock-tite in place. See Figure 1. Ball plunger-2. Line up and install bottom mullion fitting with center of door opening and flush with closed doors. If threshold is used, it must be cut to fit around the bottom fitting. See Figures 2 and 3. Expansion Anchor-(4 places) Figure 1 Door C door. opening Door HH **Threshold** (HILTI KB3 1-3/8" Supplied Nut Adapter Washer Ç door 3-1/2" Door HILTI KB3 opening



Supplied Washer

(Not Required)

HILTI KB3-

Stud

Drill Bit: 1/4" DiaMin Hole Depth: 2" (See Expansion

Anchor HILTI KB3 Instructions)

Figure 2

0

Figure 3

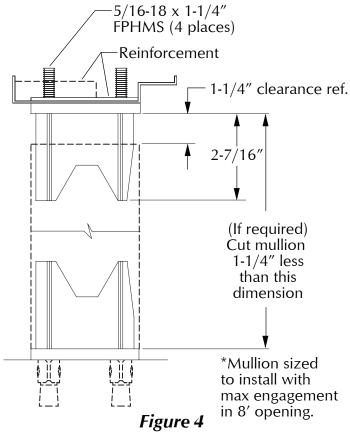
1/2"

1-3/8"

3. Line up and install top mullion fitting with center of door opening and flush with closed doors. If stop is less than 3-1/2" wide, a filler block must be provided by others. See Figure 4.



4. If required, cut mullion body from the top to provide clearance as shown in Figure 4. Be sure mullion is seated on bottom fitting.



5. Remove top mullion fitting and insert in top of mullion body. Slide mullion into place and replace mounting screws. Install top mullion clamp. See Figure 5.

6. Install strikes per exit device instructions.

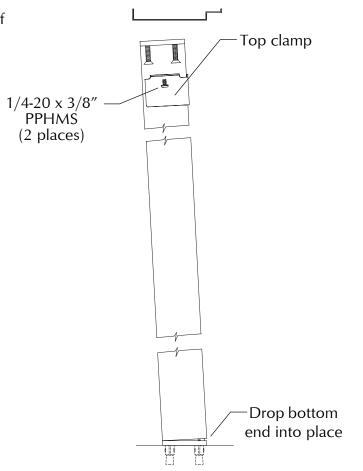


Figure 5