The Steelcraft Express Frames program makes the process of ordering and storing inventory easier than ever. When sticking to tight schedules and aggressive deadlines, it’s critical to get your frames to the job site fast. The Express Frames offering provides three day shipping on select frames with the sense of urgency you require.

**3-Day Express product availability**
- See reverse side for current frame availability

**3-Day Express ordering**
- Orders must be placed using OEW (Steelcraft’s online order entry tool)
- Project quote and OEW incentive discounts do not apply
- Please consult your Sales Rep for program discounting
- For frame needs larger than 50 please contact your Sales Rep
- Orders will ship LTL but upon request can be held for that week’s scheduled shipment if applicable
- Order clarifications or incomplete information may result in a delayed lead-time
- Three day lead-time starting the day after order receipt. Order cut-off time is 1pm EST

<table>
<thead>
<tr>
<th>Day of order (before cutoff)</th>
<th>Day of shipping</th>
</tr>
</thead>
<tbody>
<tr>
<td>Monday</td>
<td>Thursday</td>
</tr>
<tr>
<td>Tuesday</td>
<td>Friday</td>
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<tr>
<td>Wednesday</td>
<td>Following Monday</td>
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<tr>
<td>Thursday</td>
<td>Following Tuesday</td>
</tr>
<tr>
<td>Friday</td>
<td>Following Wednesday</td>
</tr>
</tbody>
</table>

Note: The cutoff dates will be adjusted for weeks with holidays. Refer to the weekly lead-time bulletin for any schedule adjustments.

**Fast, reliable, quality**
Steelcraft is dedicated to improving the efficiency and customer satisfaction of their service programs. Steelcraft also has a complimentary two day stock program in addition to its standard stock program. Some exceptions apply. Please see the Express two day sheets for more detail.
### Three day frame options (OEW orders only)

#### Frame series:
- **F Series**
  - Prep for 1 3/4" thick door
- **DW Series**
  - 2" face jambs and 2" or 4" face head
- **MU Series**
  - Standard profile sections only
- **K Series**
  - Knocked down (KD) standard (face and full profile welding adds 5 days)

#### Frame material:
- **16 Gage**: F, DW, MU, K Series
- **14 Gage**: F, DW, MU, K Series
- **CRS or A-60**: F, DW, MU, K Series

#### Jamb depth range (min/max):
Note: 4" face head jamb depth limit is 8 3/4"

<table>
<thead>
<tr>
<th>Frame material</th>
<th>F and MU</th>
<th>K and DW</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Unequal rabbet</strong></td>
<td>4 1/2&quot; to 12 1/2&quot;</td>
<td>4 1/2&quot; to 12 3/4&quot;</td>
</tr>
<tr>
<td><strong>Equal rabbet</strong></td>
<td>5 1/4&quot; to 12 1/4&quot;</td>
<td>5 1/8&quot; to 12 3/8&quot;</td>
</tr>
<tr>
<td><strong>Cased open</strong></td>
<td>4 1/8&quot; to 12 7/8&quot;</td>
<td>-</td>
</tr>
</tbody>
</table>

#### Frame opening sizes (min/max):
- **Jamb**: 3' 0" min, 8' 0" max
- **Head**: 2' 0" min, 7' 10" max

#### Frame hardware:
- **Hinges**: Blank, 4 1/2" or 5" at Steelcraft or special vertical locations; Two (2) pair in lieu of 1 1/2 pair
- **Continuous hinges**: With or without reinf. Default is without unless otherwise specified
- **Strikes**: Blank, ASA, RPD, VRPD or CYL at Steelcraft or special vertical locations
- **Closers**: RA, PA and RA or PA at both ends
- **Flushbolts**: Universal at standard or special locations for unequal pairs of doors
- **Deadlock strikes**: Preps ordered by Steelcraft Cat. #535 only
- **Strikes in head**: CYL or VRPD strike preps in head
- **Electrical hardware**: Door position switch, electric hinge (inc. continuous), power transfers and ASA based electric strikes
- **Overhead stop/holders**: Glynn-Johnson 100 Series and ABH 1000

#### Labels:
- **UL and ITS/WHI labels**: Available where applicable. Indicate hourly rating

#### Frame products:
- **4-sided borrowed lights**: See available jamb depths, glazing bead not included
- **Pierce and dimple**: For EMA anchors, anchors not included
- **Jamb anchor**: Masonry wire anchor
  - Lock in universal wood or steel stud anchors
  - Lock in standard jamb depth wood or steel stud anchors
  - Weld in wood stud or steel stud anchors
- **Base anchor**: Adjustable base (F & MU), weld-in base anchor or OMIT
  - OMIT, Twist-in (DW Series) or Dimpled (K Series)