



D-4080

17, 18 & 19

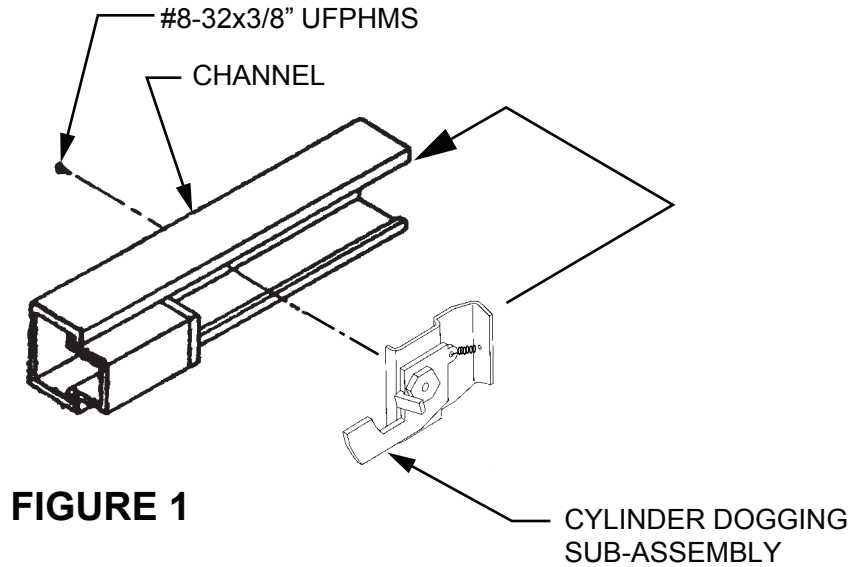
FALCON®

Exit Device Cylinder Dogging Assembly Directions

Installation Instructions

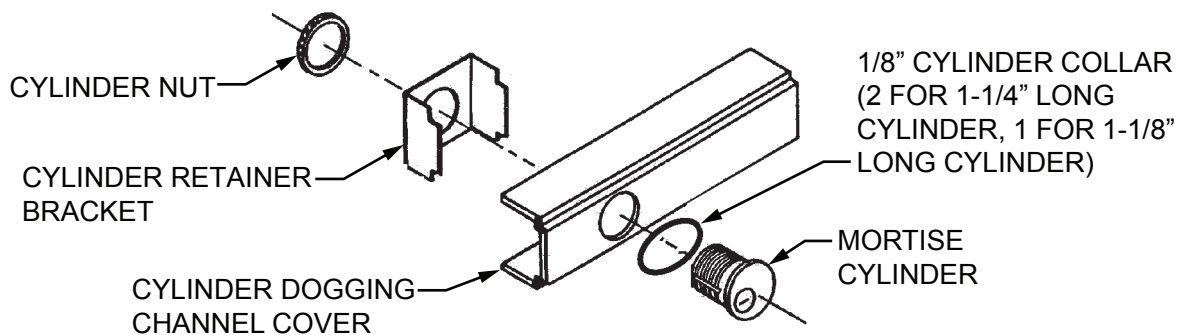
TO CONVERT EXISTING DEVICE TO A CYLINDER DOGGING DEVICE

1. Remove device from door.
2. Remove channel cover from device.
3. Remove existing mechanism in channel (i.e. Hex Dogging Unit, Exit Alarm, AE Retrofit Kit, etc.) If appropriate.
4. Slide cylinder dogging sub-assembly and install with device channel using #8-32 x 3/8" UFPHMS screw (see figure 1).
- ① **Please note that it is easier to install cylinder dogging sub-assembly in the un-dogged position.**
5. Proceed to cylinder & channel cover installation.



CYLINDER AND CHANNEL COVER INSTALLATION

1. Assemble cylinder to cylinder dogging channel cover using cylinder bracket, cylinder nut and cylinder collar (2 required for 1-1/4" long mortise cylinders, 1 required for 1-1/8" long mortise cylinders). Keyway should be oriented as shown (see Figure 2).
- ① **Please note: it is no longer required to invert the mortise cam for monarch cylinder dogging!**
2. Slide cylinder dogging channel cover with cylinder into device channel.
3. Proceed with device installation.
4. Check for smooth dogging function after installation of channel end cap.



Customer Service

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