**TEMPLATE**

2nd - MARK CENTER BORE \( \frac{1}{8} \) HOLE THRU DOOR

FOLD ON DOTTED LINE 7
LAY OVER EDGE OF DOOR

LOCATE CENTER BORE \( \frac{1}{8} \) HOLE
2 \( \frac{3}{4} \) DEEP

1 \( \frac{1}{8} \) BACKSET

DOOR THICKNESS

INSTRUCTION INSTRUCTIONS

**CAUTION**. INSTALL ABOVE HEIGHT OF ENTRANCE SET ON APPLICATIONS WITH NARROW JAMBS.

FOLD TEMPLATE AND PLACE ON DOOR AT HEIGHT DESIRED.

MARK EDGE AND FACE OF DOOR AT POINTS 1 AND 2.

USING \( \frac{1}{8} \) BIT, BORE HOLE #1 IN EXACT CENTER OF EDGE OF DOOR A FULL \( \frac{3}{4} \) DEEP.

USING SAME BIT (\( \frac{1}{8} \)), BORE HOLE #2 THROUGH DOOR.

TO INSTALL STRIKE: MARK FRAME OPPOSITE CENTER POINT OF LATCHBOLT WITH \( \frac{1}{8} \) BIT. DRILL HOLE \( \frac{1}{8} \), DEEP.

SEE OPPOSITE SIDE FOR INSTRUCTIONS FOR MOUNTING LATCH.

**980 STORM DOOR LATCH** - For Doors 7/8" to 1 3/8" Thick

1) Insert case (A) in hole bored in edge of door. Place spring (B) inside case.
2) Insert latch bolt assembly (C) in case and depress with finger enough to allow spindle (D) to pass through cross hole of case. Insert spindle through hole #2 (see reverse) and pass through case. Note position of spindle. 3) Place roses on spindle. Screw knob and lever onto spindle until they stop on roses. Position roses so that screw holes are lined up vertically and the locking slide is away from edge of door. Mark rose screw hole locations on both sides of door. 4) Remove knob, lever and roses. Drill pilot holes for screws with \( \frac{1}{4} \) drill bit. 5) Secure roses to door. Screw knob and lever onto spindle until they stop on roses. Tighten set screws located on shank of knob and lever. 6) Install strike on frame exactly opposite center point of latch bolt. Secure with 2 flat head screws provided.

**TEMPLATE DIMENSIONS MUST BE TO SCALE**

PRINT WITH BLACK INK ON TWO SIDED 4.75 X 5.50 SHEET

---

**PRODUCT AND NAME**

980 TEMPLATE AND INSTALLATION INSTRUCTIONS

**P/N** 138695

**MATERIAL**

WHITE PAPER

**DIMENSIONAL TOLERANCES**

UNLESS OTHERWISE SPECIFIED

<table>
<thead>
<tr>
<th>XXX</th>
<th>XX</th>
<th>FRAC</th>
<th>ANG</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.005</td>
<td>0.010</td>
<td>0.020</td>
<td>±1</td>
</tr>
</tbody>
</table>

**DRAWN** F.J. HARRIS

**DATE** 6-12-97

**SCALE** 1:1

**CAD FILE NAME** N/A

**APPROVED**

**DATE**

**REV**

**DESCRIPTION**

**DATE**

**DWN.**

**SYN**