620 and 631 Series Pushbuttons
Installation Instructions and Template

![Image of 620 and 631 Series Pushbuttons]

**Information**
The 620 and 631 Series Pushbuttons mount in a standard single-gang box. 620-NS & 631-NS pushbuttons mount with prep shown below. Cut out template or follow mounting prep dimensions.

**Instructions**

1. Install system wiring (see PCB for contact positions). Screw PCB assembly onto switch housing using screws provided.

2. On Large Mushroom Pushbuttons:
   1. Make wiring connections.
   2. Mount switch body.
   3. Install cover plate.
   4. Screw button body onto pushbutton base using screws provided.
   5. Snap pushbutton cover onto pushbutton body in correct orientation.

3. All DA Pushbuttons 5A @ 30VDC
   After adjusting delay with screw (a), use the provided 1/16" hex wrench to tighten set screw.

**Template**
Recommended cutout for 620-NS and 631-NS narrow pushbuttons.

**Additional Info**

**LEDs Operate At:**
- 12-24 VDC
- 0.025A @ 28VDC
- RED, GREEN, YELLOW (+)
- BLACK (-)

**NOTE:** BLACK WIRE NEXT TO COLORED WIRE IS THE COLORED WIRE'S GND.

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