DIP switches on the DC-104 need to be set as follows:

1. RS485
2. Echo off
3. 2 wire
4. 2 wire

SW1 DIP Switch on the FingerKey needs to be set as follows:

1. ON
2. ON
3. OFF
4. OFF

- Jumper needs to be installed between the TD B(+) and RD B(+) = TD/RD(+)
- Jumper needs to be installed between the TD A(-) and RD A(-) = TD/RD(-)
- The TD/RD(+) on the DC-104 connects to terminal #10(TX) of the FingerKey.
- The TD/RD(-) on the DC-104 connects to terminal #12(-) of the FingerKey.
- The GND on the DC-104 connects to terminal #11(Ground) of the FingerKey.