1. Remove end cap screws and end cap

2. Remove mechanism case mounting bracket screws and mechanism case mounting bracket

3. Slide off cylinder dogging cover plate

CAUTION

If device is on door, support hinge end of device while mechanism case mounting bracket screws are not installed.

INSTALLATION

Remove end cap, mechanism case mounting bracket, and cover plate.
2 Remove actuator arm.

**Devices made before 9/97**

1. Remove hitch pin
2. Remove actuator arm

**Devices made after 9/97**

1. Remove CD dogging plug (devices made after 5/00)
3. Pull actuator arm straight off adapter
2. Pinch adapter spring arms in

3 Install dogging shaft.

**Devices made before 9/97**

1. Install dogging shaft
2. Install hitch pin

**Devices made after 9/97**

1. Install dogging shaft

4 Reassemble device.

1. Cut new hex key dogging cover plate to same length as old cylinder dogging cover plate. Cut end with anti-rattle spring. Remove anti-rattle spring first and reinstall after cutting.
2. Slide new hex key dogging cover plate on. Make sure to keep anti-rattle spring in place.
3. Install mechanism case mounting bracket and mechanism case mounting bracket screws (see Step 1).
4. Install end cap and end cap screws (see Step 1).

5 Check device for proper dogging operation.