



941907-00

Cylinder Dogging to Hex Dogging Conversion

VON DUPRIN

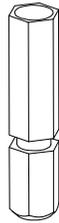
33/35, 33A/35A, and 98/99 Series

Installation Instructions

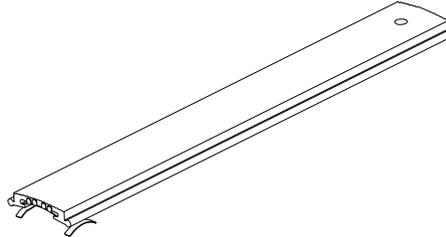
PARTS LIST



Dogging Shaft
Old Design
(prior to 9/97)



Dogging Shaft
Current Design



Hex Key Dogging Cover Plate

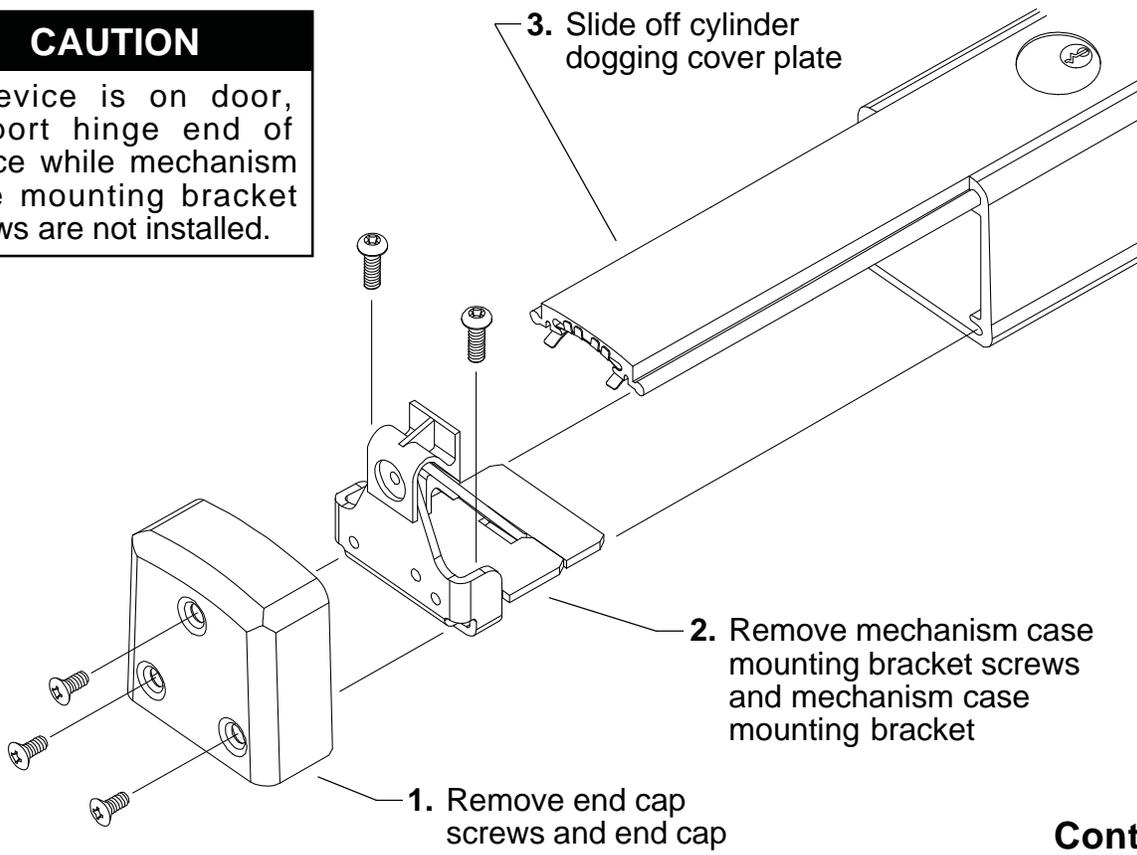


Hex Key

INSTALLATION

1 Remove end cap, mechanism case mounting bracket, and cover plate.

CAUTION
If device is on door, support hinge end of device while mechanism case mounting bracket screws are not installed.



**Continued
on other side**

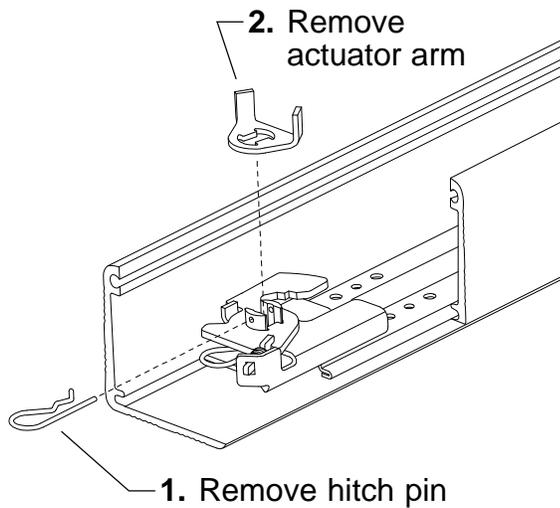


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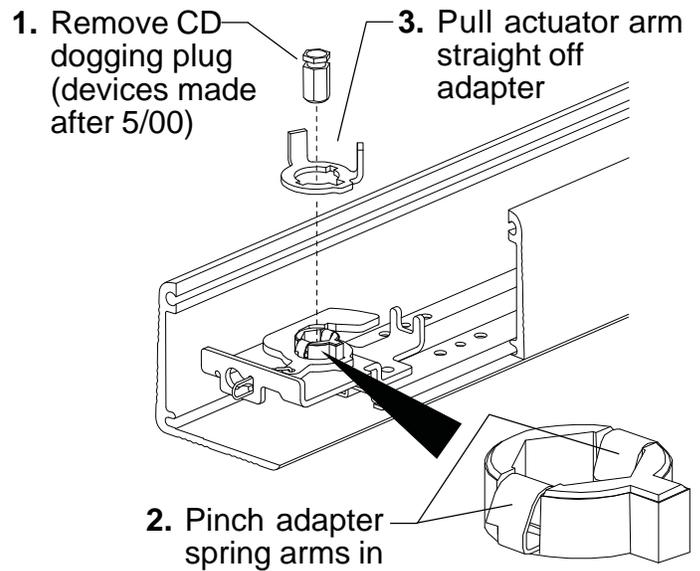
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2 Remove actuator arm.

Devices made before 9/97

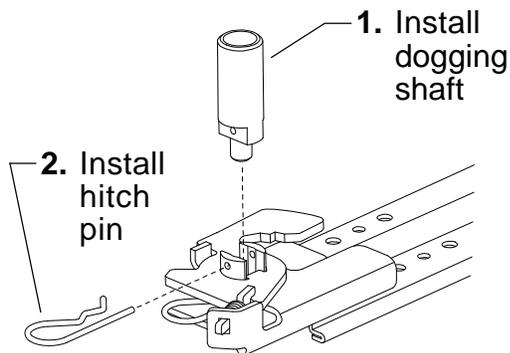


Devices made after 9/97

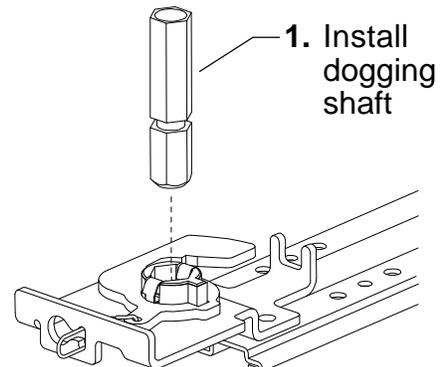


3 Install dogging shaft.

Devices made before 9/97

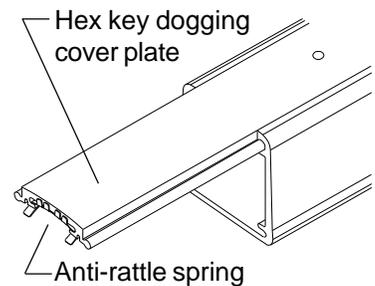


Devices made after 9/97



4 Reassemble device.

1. Cut new hex key dogging cover plate to same length as old cylinder dogging cover plate. Cut end with anti-rattle spring. Remove anti-rattle spring first and reinstall after cutting.
2. Slide new hex key dogging cover plate on. Make sure to keep anti-rattle spring in place.
3. Install mechanism case mounting bracket and mechanism case mounting bracket screws (see Step 1).
4. Install end cap and end cap screws (see Step 1).



5 Check device for proper dogging operation.