Cylinder Preparation

1. Prepare door for exit device. See exit device instructions for holes, line X-X, and center lines.

2. Prepare door for cylinder:
   A. Transfer line X-X from inside (exit device side) of door to outside (cylinder side) of door. Use extra care if edge of door is beveled. Make sure line X-X is parallel to edge of door.
   B. Locate and prepare all holes as shown.

3. Apply cylinder.

4. Cut cylinder tailpiece to extend beyond inside face of door by amount listed:
   - 44 Rim .......... 5/8” to 3/4”
   - 88 Rim .......... 5/8” to 3/4”

5. Apply exit device:
   A. Remove key from cylinder.
   B. Attach lock stile case to door.
   C. Test key action.

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Customer Service
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**Device Application Schedule**

<table>
<thead>
<tr>
<th>Device</th>
<th>Dimension “A”</th>
</tr>
</thead>
<tbody>
<tr>
<td>44 Rim</td>
<td>1/4”</td>
</tr>
<tr>
<td>88 Rim</td>
<td>1/4”</td>
</tr>
</tbody>
</table>

LHR shown, RHR opposite

For cutouts on inside face of door, see exit device instructions