(F) 4023 Mullion Top Fitting Frame Preparation

Metal Door

Reinforcement 12” (305 mm) Min. width centered in opening for UL Fire Rated frames (supplied by frame manufacturer)

Reinforcement 3½” (89 mm) minimum width centered in opening (supplied by frame manufacturer)

PREPARE FRAME FOR ¼” - 20 Screw (4 holes)

NOTE: MULLION is 2” (51 mm) wide x 3” (76 mm) deep
STOP HEIGHT is ¾”, standard

If stop width is ⁵⁄₈” (16 mm) to 2¼” (57 mm) wide, a soffit fill must be provided (consult factory)

Reinforcement 1½” (38 mm) centered in opening (supplied by frame manufacturer)

SOFFIT FILLER

WELD ALL AROUND

1½” (38 mm)

1⅛” (35 mm)

3½” (89 mm)

2⅔” (70 mm)

3¾” (94 mm)