**Frame leaf**

**Door leaf**

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**Hole Preparation**

- **3/8" Drill thru:**
  - 10 places

**Metal frame:**

- Standard self drilling self tapping screws - No drilling required
- Optional thread forming screws - #13 or 3/16" drill

**Wood frame:**

- 5/32" drill, 1.5" deep
- 20 places

**Optional:**

- #12 Pan head, self drilling screws, 4 places

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**Vertical distance between holes**

<table>
<thead>
<tr>
<th>Inch</th>
<th>mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>38.1</td>
</tr>
<tr>
<td>B</td>
<td>76.2</td>
</tr>
<tr>
<td>C</td>
<td>63.5</td>
</tr>
<tr>
<td>D</td>
<td>254</td>
</tr>
<tr>
<td>E</td>
<td>127</td>
</tr>
</tbody>
</table>

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**Notes**

- **Note:** Total Door Undersizing
  - Single Square Edge Door – 5/16"
  - Single Bevel Edge Door – 11/32"
  - Pair of Doors, each leaf, Square Edge Door – 9/32"
  - Pair of Doors, each leaf, Bevel Edge Door – 5/16"

**Reinforcement recommended**

- for six hole patterns at top and bottom of frame leaf, and four hole patterns at top and bottom of door leaf.

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**Dimensions in [ ] are millimeters**

**Template Number:** 829691-00(D)