053HD 120" Half Surface
Continuous Hinge Profile Template

Note: Total Door Undersizing

<table>
<thead>
<tr>
<th>Inch</th>
<th>mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>38.1</td>
</tr>
<tr>
<td>B</td>
<td>76.2</td>
</tr>
<tr>
<td>C</td>
<td>63.5</td>
</tr>
<tr>
<td>D</td>
<td>254</td>
</tr>
<tr>
<td>E</td>
<td>127</td>
</tr>
</tbody>
</table>

Notes

- Standard self drilling self tapping screws - No drilling required
- Optional thread forming screws - #13 or 3/16" drill

Metal frame:
- 5/32" drill, 1.5" deep
- 24 places

Wood frame:
- Reinforcement recommended for six hole patterns at top and bottom of frame leaf, and four hole patterns at top and bottom of door leaf.

Optional:
- #12 Pan head, self drilling screws, 4 places

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Note: Dimensions in [ ] are millimeters

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