053HD 95” Half Surface
Continuous Hinge Profile Template

Note: Dimensions in [ ] are millimeters

Template Number 829686-00(D)

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829686-00
Rev. 04/15-d

Frame leaf
Door leaf

A
B
B
C
D
D
D
D
B
B
C

Hole Preparation

3/8” Drill thru:
12 places

Metal frame:
Standard self drilling self tapping screws -
No drilling required
Optional thread forming screws -
#13 or 3/16” drill

Wood frame:
5/32” drill, 1.5” deep
22 places

Optional:
#12 Pan head, self drilling screws, 4 places

Vertical distance between holes

<table>
<thead>
<tr>
<th>Inch</th>
<th>mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>38.1</td>
</tr>
<tr>
<td>B</td>
<td>3</td>
</tr>
<tr>
<td>C</td>
<td>63.5</td>
</tr>
<tr>
<td>D</td>
<td>254</td>
</tr>
<tr>
<td>E</td>
<td>127</td>
</tr>
</tbody>
</table>

Notes

Note: Total Door Undersizing
Single Square Edge Door – 5/16”
Single Bevel Edge Door – 11/32”
Pair of Doors, each leaf, Square Edge Door – 9/32”
Pair of Doors, each leaf, Bevel Edge Door – 5/16”
Reinforcement recommended for six hole patterns at top and bottom of frame leaf, and four hole patterns at top and bottom of door leaf.