Hole Preparation

3/8" Drill thru:
14 places

Metal frame:
Standard self drilling
self tapping screws -
No drilling required
Optional thread forming screws -
#13 or 3/16" drill

Wood frame:
5/32" drill, 1.5" deep
24 places

Optional:
#12 Pan head,
self drilling
screws, 4 places

Vertical distance between holes

<table>
<thead>
<tr>
<th>Inch</th>
<th>mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>38.1</td>
</tr>
<tr>
<td>B</td>
<td>76.2</td>
</tr>
<tr>
<td>C</td>
<td>63.5</td>
</tr>
<tr>
<td>D</td>
<td>254</td>
</tr>
<tr>
<td>E</td>
<td>127</td>
</tr>
</tbody>
</table>

Notes

- Note: Total Door Undersizing
  - Single Square Edge Door – 5/16"
  - Single Bevel Edge Door – 11/32"
  - Pair of Doors, each leaf, Square Edge Door – 9/32"
  - Pair of Doors, each leaf, Bevel Edge Door – 5/16"

- Reinforcement recommended for six hole patterns
  at top and bottom of frame leaf, and four hole
  patterns at top and bottom of door leaf.

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