1. Installer must verify that centerline of pivot point lines up with the centerline of pivot hole. Pivot hole must be mounted first.

2. Most installations must be beveled 1/8" in.

3. Heel edge of door must be 2" in.

4. Door frame is 2 & 1/2" x 3/4" FPHM.

5. Templating for door, leaf & frame leaf is required.

6. Reinforcing per ANSI/SDI-100 recommended for hollow metal doors & frames.

NOTE: Dimensions in () are millimeters.
Max. door weight - 500 lbs

Right hand door & pivot shown.
Left hand opposite

Notes:
1. Installer must verify that centerline of the top pivot point lines up with the centerline of the bottom pivot point.
2. Bottom pivot set should be mounted first in most installations.
3. Heel edge of door must be beveled 1/3" in 2" as shown.
4. Pivots Mfg. to accept 1/4-20 x 3/4 FPMCS or 1/4 x 1-1/2 FPHW.
5. Bottom pivot has vertical height adjustment and will accommodate 3/16" to 3/4" door clearance. Depth of door mortise determines clearance 1/2" max. threshold.
6. Reinforcing per ANSI/SDI-100 recommended for hollow metal doors & frames.