**Hole Preparation**

**Metal Frame:**
- #12-24 x 3/4" self-drilling tapping screws
- #16 pilot drill is recommended for all holes

**Wood Frame:**
- 1/8" pilot drill

**Vertical distance between holes**

<table>
<thead>
<tr>
<th></th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inch</td>
<td>1.50</td>
<td>2.50</td>
<td>3.00</td>
<td>10.00</td>
</tr>
<tr>
<td>mm</td>
<td>38.1</td>
<td>63.5</td>
<td>76.2</td>
<td>254.0</td>
</tr>
</tbody>
</table>

**Total Door Undersizing**

- Single Square Edge Door - 15/32"
- Single Bevel Edge Door - 1/2"
- Pair of Doors, each leaf, Square Edge Door - 7/16"
- Pair of Doors, each leaf, Bevel Edge Door - 15/32"

See installation instructions for reinforcement requirements.