045XY 83" & 85" HALF SURFACE
NARROW FRAME
CONTINUOUS HINGE TEMPLATE

NOTE: DIMENSIONS IN ( ) ARE IN MILLIMETERS

DATE: 5-20-15

Hole Preparation

Metal Frame:
#12-24 x 3/4" self-drilling tapping screws
#16 pilot drill is recommended for all holes

Wood Frame:
1/8" pilot drill

Vertical distance between holes

<table>
<thead>
<tr>
<th></th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inch</td>
<td>1.00&quot;</td>
<td>1.50&quot;</td>
<td>2.00&quot;</td>
<td>2.50&quot;</td>
<td>3.00&quot;</td>
<td>5.00&quot;</td>
<td>5.50&quot;</td>
<td>10.0&quot;</td>
</tr>
<tr>
<td>mm</td>
<td>25.4</td>
<td>38.1</td>
<td>50.8</td>
<td>63.5</td>
<td>76.2</td>
<td>127</td>
<td>139.7</td>
<td>254</td>
</tr>
</tbody>
</table>

Total Door Undersizing

Single Square Edge Door - 15/32"
Single Bevel Edge Door - 1/2"
Pair of Doors, each leaf, Square Edge Door - 7/16"
Pair of Doors, each leaf, Bevel Edge Door - 15/32"

See installation instructions for reinforcement requirements.