**FB257N INSTALLATION INSTRUCTIONS:**

1. **Mortise Inactive Door for FB257N.**
2. **Hang Inactive Door, With Door Open. Measure Minimum Clearance From Door to Finished Floor.**
3. **Remove Door. Install FB257N Flush Bolt. Adjust Top Bolt So It Is Flush With Top Of Door. Adjust Bottom Bolt To Project 1/8" (3) Less Than Minimum Clearance.**
4. **Install Guide.**
5. **Install Strike.**
6. **Hang Door.**

**FIELD ADJUSTMENTS:**

**VERTICAL ROD ADJUSTMENT**

A. **Top Bolt - Remove Guide. Turn Bolt As Necessary To Adjust.**

B. **Bottom Bolt - Remove Door From Hinges. Remove Guide. Turn Bolt As Necessary To Adjust.**

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**NOTES:**

1. A = 12" (305) is standard, other sizes are optional.

<table>
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<th>A</th>
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<th>9</th>
<th>18</th>
<th>24</th>
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</tbody>
</table>

2. The Door Must Have At Least 1/4" (6) Undercut.

3. For Additional Information On Optional Dust Proof Strikes, See DP1 & DP2 Templates.

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**IVES FB257N MANUAL FLUSH BOLT FOR METAL DOORS INSTALLATION TEMPLATE**

**NOTE:** DIMENSIONS IN ( ) ARE MILLIMETERS.

**Template Number:** INST. FB257N_0

**Date:** 09-01-01