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# Return Materials Authorization (RMA) Request Procedure For Service Related Issues

For all issues not involving a failure in the function or performance of products, the customer will need to contact Sales Support at 877-671-7011, select option 1, and then select a product from the choices provided. Service issues include, but are not limited to:

- Shipping/packing errors
- o Temp core returns
- o Mechanical defects not requiring technical evaluations
- Missing parts/products
- o Customer changes/order issues necessitating a return
- Shipping/carrier issues
- o Credit requests/inquiries
- Order/RMA status

## Return Material Authorization Request Procedure For Product Related Issues

All requests for return of products for replacement where a technical evaluation is necessary must begin by contacting Technical Product Support at 1-877-671-7011, select option 2, and then select your product from the choices provided. The technical team will assist in determining the nature of the issue and help resolve if possible. It is recommended that Technical Product Support is contacted first as most issues can be resolved with basic troubleshooting. If the problem cannot be resolved, the representative will provide the customer a service request number (SR) for reference. The RMA team is responsible for issuing the formal RMA number necessary to return products for replacement.

### 1. Customer to provide:

- Either the original purchase order number, sales order, or invoice number(s) if not available and warranty verification is not possible items will be processed as out of warranty
- Serial number (if applicable)
- o Part number
- o Brief description of the problem
- 2. An RMA number is required for returns to the factory and will be issued by Allegion. Do not reuse a number on any future shipments as it is unique to each return shipment. Any returned product that differs from those products for which an authorization was obtained, and/or does not have proof of purchase information, if applicable, may be rejected and returned without replacement or credit.
- 3. Properly package the items and adhere a shipping label with return authorization number clearly marked on the outside of each parcel. Packages not labeled properly may be refused.
- 4. Send parcel(s) to the address on the RMA confirmation.



5. Replacement products are shipped referencing the Service Request (SR) and original PO numbers in the PO field of the replacement order. An invoice is generated if the replacement is not shipped "no charge." Credit against the replacement invoice is issued when the authorized return is verified and processed.

#### WARRANTY REPAIR

*Freight Charges*: Customer is responsible for shipping products for repair to Allegion. Repairs covered under warranty are returned to the customer freight-paid via ground service. Expedited shipping is available to dealers upon request for additional fees

Repair Fees: If determined to be a manufacturing defect, repairs are not invoiced Repairs Warranty: 90 days or balance of original warranty period whichever is greater (Please note: Allegion 's sole obligation under this warranty is limited to repairing or replacing, at its option, the defective product with new, used, or refurbished equipment.)

Advanced replacements may be available for select products within the warranty period. The dealer must inform the Technical Product Support agent when calling that an advanced replacement is required. In most instances, a purchase order must be submitted by the authorized dealer, who will be billed in advance, for the replacement plus freight charges. Full credit, including outbound freight, will be issued only upon receipt of complete and properly packaged returns and verification that defects are in accordance with the guidelines outlined in the warranty policy. Advanced replacements are "built to order" and may not be available as a stock item. Lead time is generally 7-14 business days, providing it is a standard product/finish.

#### **NON-WARRANTY REPAIR (Not available on all products)**

**Repair Fees**: non-warranty repairs require a purchase order from an authorized dealer and are invoiced a repair fee. If product sent in for repair is not repairable, an evaluation charge may apply. Allegion does not repair non-Allegion products

Freight Charges: dealer is responsible for shipping products for repair to Allegion and will be responsible for the returned product freight charges.

Repair	Warranty:	90 days				
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RETURN AUTHORIZATIONS ARE VALID FOR 90 DAYS FROM DATE OF ISSUE. NO CREDIT SHALL BE ALLOWED FOR ANY ITEM(S) RETURNED TO ALLEGION THAT ARE LOST, DAMAGED IN TRANSIT, SHORT-SHIPPED, OR SHIPPED IN ERROR.

WARRANTY DOES NOT COVER LABOR, TRAVEL CHARGES, OR ANY OTHER COSTS INCURRED FOR REPAIR, REMOVAL AND INSTALLATION, SERVICING, DIAGNOSING OR HANDLING OF EITHER DEFECTIVE PARTS OR REPLACEMENT PARTS.

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