

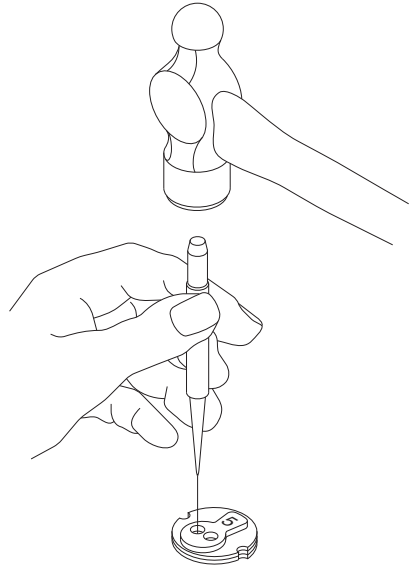
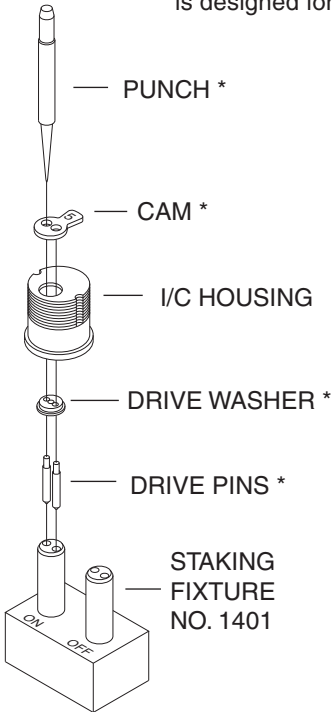


030262-000-70

FALCON®

INSTRUCTIONS FOR USING THE 1401 I/C CAM STAKING FIXTURE

The Falcon 1401 I/C cam staking fixture is designed for attaching and removing cams.



* Parts of Cam Kit No. 1397

ATTACHING CAMS

1. Insert (2) drive pins into post holes marked "on".
2. Place drive washer over pins with undercut facing up.
3. Slide I/C housing over post engaging drive washer.
4. Place cam over pins with countersinks and cam number facing up.
5. Using the Falcon punch, place punch point in the center of drive pin and hit with hammer. Pin must flare into countersink to be secure.

REMOVING CAMS

1. Slide IC housing over post marked "off".
2. Using a flat tip punch (not supplied), tap drive pins through cam and drive washer.

DO NOT REUSE DRIVE PINS.

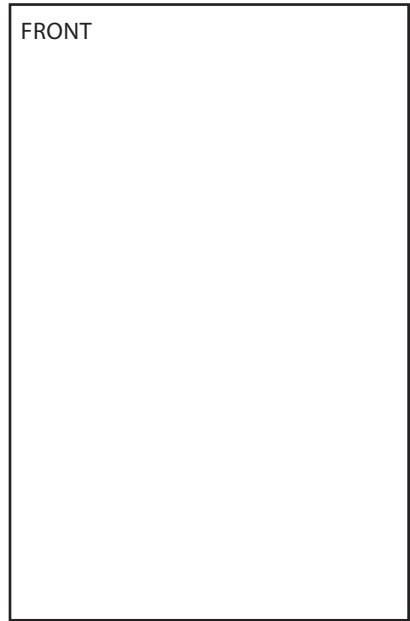


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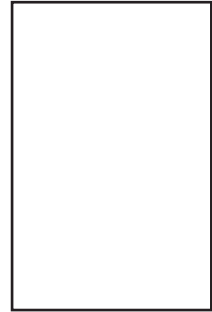
030262-000-70 Rev. 10/14-d

5.500



8.500

2.750



4.250

FOLDED SHEET

BEGINNING SHEET

Additional Notes:
1. None

Revision History						Revision Description:			
A	B	C	D	E	F	D > Revised artwork			
5598	0790	6683							
Material 50# Offset or Equivalent						Edited By	Approved By	EC Number	Release Date
						J. Ellis	M. Roberts	xxxxx	10/14
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