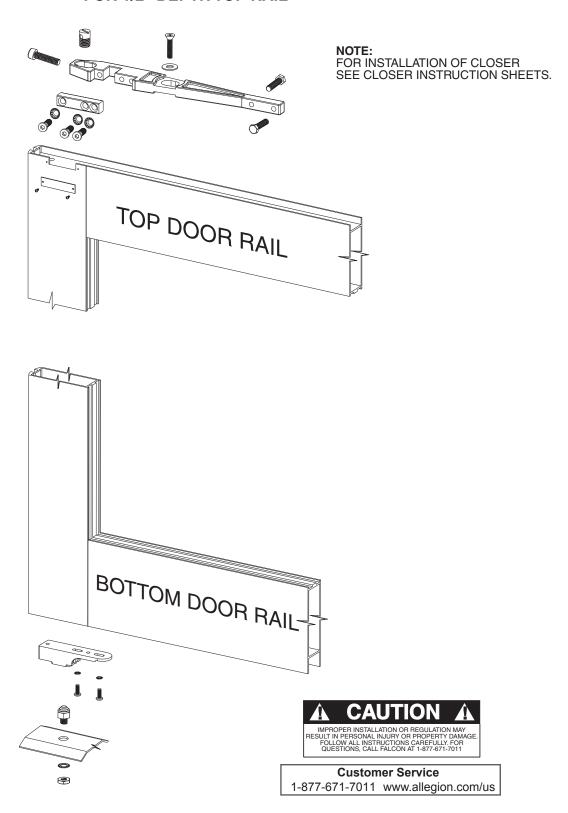
OHC 100 SERIES

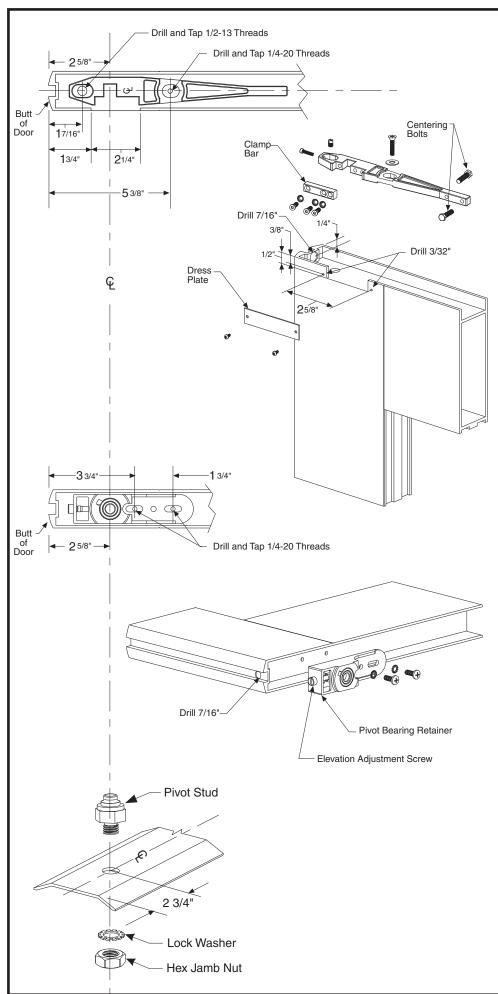
"S" TYPE SIDE LOAD ARM INSTALLATION INSTRUCTIONS

CENTER HUNG, DOUBLE OR SINGLE ACTION DOORS FOR 1/2" DEPTH TOP RAIL









TOP DOOR RAIL

"S" Type Side Loading Arm

Steps for Installation:

- 1. Drill and tap holes in top of door, as shown.
- 2. Make 2 1/4" x 1/2" cut-out in top of door, as shown. **Note**: Cut-out must be on the inside of the door.
- 3. Drill 7/16" door adjustment hole.
- 4. Install arm using 1/4" -20 x 1 1/4" flat head machine screw and 7/8" washer.
- 5. Install 1/2-13 x 3/4" arm stud and 1/4-20x 1 1/8" dome head arm adjustment screw. Laterally adjust center of the arm spindle retainer 2 5/8" from butt of door (not including weatherstripping). Center arm in the top rail by adjusting the two 1/4-20 x 1" hex head centering holts
- Install door and secure using arm clamp bar and three 1/4-20 x 7/8" socket head screws with lock washers. Tighten fasteners securely.
- After installation of door, attach dress plate with self-threading screws.

BOTTOM DOOR RAIL

"GE" Side Loading Pivot

Steps for Installation:

- Drill and tap 1/4-20 holes in bottom rail of door, as shown.
- 2. Drill 7/16" door adjustment hole 1/2" from inside of bottom door rail.
- Install pivot bearing retainer in bottom of door using two 1/4-20 x 5/8" pan head machine screws and lock washers.
- 4. Laterally adjust center of pivot bearing retainer 2 5/8" from butt of door (not including weather stripping) and tighten screws securely.

THRESHOLD

Steps for Installation:

- 1. Drill 1/2" hole in threshold, as shown.
- 2. Install pivot stud from top and secure hex jamb nut & lock washer underneath, as shown.

Note: For 3/16" height adjustment, loosen arm clamp bar screws before adjusting elevation of door. Retighten screws securely after adjustment.