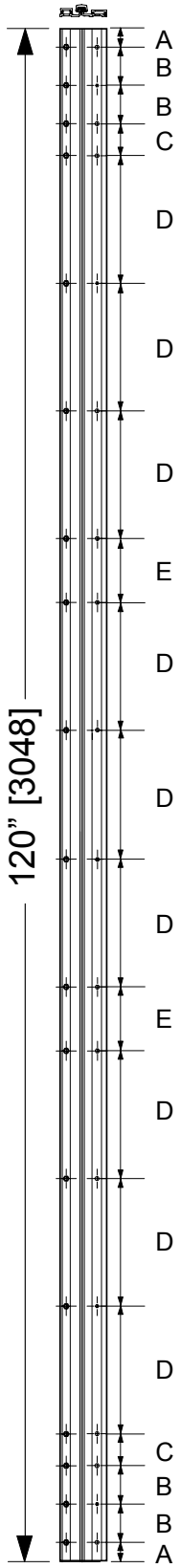
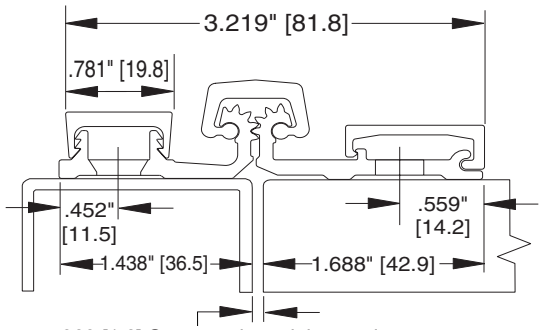
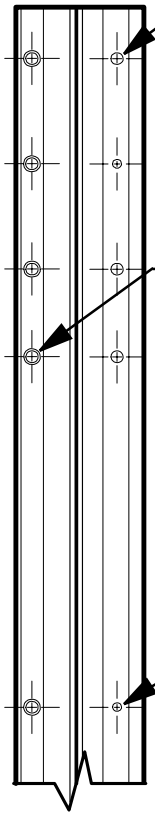




Hole Preparation



3/8” Drill thru:
10 places

Metal frame:
Standard self tapping screws - No drilling required
Optional thread forming screws - #13 or 3/16” drill

Wood frame:
5/32” drill, 1.5” deep
14 places

Optional:
#12 Pan head, self drilling screws, 4 places

Vertical distance between holes		
	Inch	**mm**
A	1.5”	38.1
B	3”	76.2
C	2.5”	63.5
D	10”	254
E	5”	127

Notes

Note: Total Door Undersizing
Single Square Edge Door − 7/32"
Single Bevel Edge Door − 1/4"
Pair of Doors, each leaf, Square Edge Door − 3/16"
Pair of Doors, each leaf, Bevel Edge Door − 7/32"

Reinforcement recommended for four hole pattern at top and bottom of each leaf of hinge.

IVES

157HD 120” Surface Continuous Hinge Profile Template

ALLEGION

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829234-00
Rev. 01/15-c

Note: Dimensions in [ ] are millimeters

Template Number 829234-00(C)