

STEELCRAFT®

The only door
good enough
to be called
Steelcraft

Standard door construction features and benefits

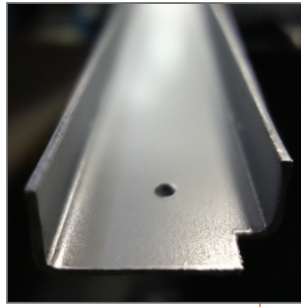
- **Beveled hinge and lock edges**
Tighter tolerances and opening fit with a $\frac{3}{32}$ " gap, ensuring easier operation and eliminating binding and sticking
- **Full height, epoxy-filled mechanical interlock edges**
Structural support and stability the full height of the door
- **Universal hinge preparations**
Patented design creating fast and easy field conversion from the standard weight .134" to heavy weight .180" hinges
- **True 7-gauge hinge reinforcements**
Strong internal support for hinges to keep the door from sagging during everyday use and abuse
- **Recessed Designer™ glass trim**
Interior welds and fasteners, inset into a recessed perimeter channel for a clean, neat, and flush finish
- **Screwed-in top caps**
Flush cap installed into top and bottom channels for additional protection from the elements, dirt and debris
- **Heavy 14-gauge top and bottom channels**
Performance and stability for the top and bottom door edges
- **Seamless edge**
Option creating a finished, one-piece look with clean lines
- **Mortise lock body stabilizers**
Easier installation by centering the lock body in the door
- **61L cylindrical lock preparation**
Universal features accommodate any cylindrical lock in the market with a 3.25" or larger rose
- **Structural honeycomb core design**
Greater structural integrity than steel stiffened doors while reducing overall weight, successfully tested to 10,000,000 cycles including 21 twist tests using 300 pounds of applied force. Optional cores for better insulating value include polystyrene, polyurethane, steel stiffened with fiberglass batting, and temperature rise mineral fiber board.
- **Factory applied baked-on rust inhibiting primer**
Provides the best possible protection against corrosion, abrasion and weather, and is an excellent base for our finish paint in standard or custom colors. In accordance with ANSI A250.10-1998 (R2004).



Standard L Series Door



Recessed Designer™ glass trim



Heavy 14-gauge top and bottom channels



- Factory installed screw-in flush top and bottom caps
- Optional seamless vertical edges



Universal hinge preparations with true 7-gauge reinforcements



Mortise lock body stabilizers



- Structural honeycomb core design
Optional cores:
- Polystyrene
 - Polyurethane
 - Steel stiffened - fiberglass batts
 - Temp rise mineral fiber board



61L cylindrical lock universal features



- Beveled hinge and lock edges
- Full height, epoxy-filled mechanical interlock edges

About Allegion

Allegion (NYSE: ALLE) creates peace of mind by pioneering safety and security. As a \$2 billion provider of security solutions for homes and businesses, Allegion employs more than 8,000 people and sells products in more than 120 countries across the world. Allegion comprises 27 global brands, including strategic brands CISA®, Interflex®, LCN®, Schlage® and Von Duprin®. For more, visit www.allegion.com

